

# Work Order ID 50596

July 16, 2009 1:21:41 PM

Page 1

Item ID: D350-589-042

Reference:

Revision ID: C

Item Name: Side Door Assembly RH

Start Date: 7/20/09

Start Qty: 1.00

Cust Item ID:

Required Date: 7/20/09

Req'd Qty: 1.00

Customer ID:

Customer Name:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2991

Rev C

100

DC

0.00

0.00

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-589-042 CHG 002 004 u

130

QC

0.00

0.00

Quality Control

QC6- Inspect dimensions to drawing

Memo

Inspect return 09-079

180

Packaging

0.00

0.00

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

Memo

Repackage using new B/N, new labels req'd

190

QC

0.00

0.00

Quality Control

QC21- Final Inspection - Work Order Release

Memo

u 09.08.26

# Picklist Print

July 16, 2009 1:21:27 PM

Work Order ID: 50596

Parent Item: D350-589-042RevC

Parent Item Name: Side Door Assembly RH



Comments:

Start Date: 7/20/09

Required Date: 7/20/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
✓ D3015-7RevB  Lock Nut		Manufactured	No				Each	118.0000	2.0000 ✓ 			

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST                      118

39811                      20

47293 ✓ ②                      98

Each                      0.0000                      1.0000 ✓  
\_\_\_\_\_

✓ D350-589-042RevC                      Manufactured                      No  


Side Door Assembly RH

original b/n 45406 CHG004

✓ D3721-2RevA                      Manufactured                      No  
  
Decal

170                      Each                      7.0000                      1.0000 ✓  
\_\_\_\_\_

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST                      7

45493 ①                      7  
\_\_\_\_\_

H:\Forms\Quality Assurance\Approved QA\IPPSHORT revA

Date: Wednesday, 18/02/2009 2:56:16 PM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SIDE DOOR  
Job Number : 45406  
Estimate Number : 12296  
P.O. Number :  
This Issue : 18/02/2009 S.O. No. : Part Number : D350589042  
Prsht Rev. : NC Drawing Number : D2991 REV.C  
First Issue : 02/02/2009 Type : PURCHASED PARTS Project Number : N/A  
Previous Run : 42910 Drawing Revision : C  
Material :  
Due Date : 20/02/2009 Qty: 1 Um: Each  
Written By :  
Checked & Approved By :  
Comment : est rev. A 06.02.16 new issue (was done on D350-589-041)  
EC  
Est Rev:B 08-02-20 ECN1096 DD verified by: EC  
est rev C 08.06.26 revised pick list per QC comments  
(w/o25886) EC verified : DD



## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-589-042

CHC003

CHG 604 pro

2.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: 8112

Description: D2991-2 side door

Supplier: Delastek

Ship to delastek: Qty 2 D2992-1 Doubler

batch:

B38742

B4667x2

Ensure batch # on Label D3721-2 match W/O # for D350-589-042

Certificate of Conformity and process sheet from Delastek is required

3.0 D29921 Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

4.0 D29912 Side Door



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Side Door

REFERENCE

Date: Wednesday, 18/02/2009 2:56:17 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE DOOR

Job Number: 45406

Part Number: D350589042

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick kit:

19.0

D38941

Switch Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Switch Plate

Batch:

B45526

20.0

D38951

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Batch:

B45585

21.0

D2237

Striker Plate



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty

Part number

Description

Batch

3

D2237

Striker Plate

43938

22.0

D2589

Keys, Key Chain, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty

Part number

Description

Batch

1

D2589

keys, key chain

B38814

23.0

AN34A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty

Part number

Description

Batch

6

AN3-4A

Bolt

M103641

REFERENCE ONLY

Date: Wednesday, 18/02/2009 2:56:17 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE DOOR

Job Number: 45406

Part Number: D350589042

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

MS20470AD45

Rivet, Universal Head



+2 2a  
extra D2237



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part number Description Batch  
6 MS20470AD4-5 Rivet

M169031

09/05/20 (K1)

25.0

MS21042L3

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Nut

M110844

09/05/20 (K1)

26.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/05/20 (K1)

27.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Rev D

09/05/20 (K1)

28.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/20 (K1)

Job Completion



POSITIVE RECALL

EFFECTIVE 09/05/20 AUTH

RELEASED 09/05/20 DATE 09/05/20

MF 09-05-20

REFERENCE ONLY